

Work Order ID 109663

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November-25-13 9:47:07 AM

Item ID: D206-781-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector - Passenger Cabin

Start Date: 11/25/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/25/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____
QC: [Signature] Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D206-781-023 CHG 001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6 13/11/26
9-89

1 _____ m h j

1A _____ 13-11-25
DAS
26
9-89

DAS
6 13/11/26
9-89

1 _____

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Item ID: D206-781-023

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Stop ***NS2***

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Start Date: 11/25/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/25/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-023								
	Location: <u>040</u>								
	PPP rev: <u>C</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1 8 13-11-2618 / Rm 13/11/2713-11-27

Picklist Print

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Work Order ID: 109663

Parent Item: D206-781-023

Parent Item Name: Floor Protector - Passenger Cabin

Start Date: 11/25/13

Required Date: 11/25/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
verified by:EC

IPP Rev:B add comment for d3800 DD 10.03.08

Component Item ID/ Item Name	DAS	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3898-1 Floor Protector (206L)	6 9-89		Manufactured	No			110	Each	0.0000	1	1			DAS 26 9-89
D3934-041 Clip Assembly	6 9-89		Manufactured	No			110	Each	22.0000	2	2			DAS 26 9-89
					<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						DAS 26 9-89
					ST072		22							
					107160		22							
D3800-1-100 Hook And Loop Strip (1" Soft)			Manufactured	No			110	f	89.6690	8.333	9			DAS 26 9-89
(D3800-1-100-500) cut (2) at 50.00" as per dwg **per kit					<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
					ST063		89.669							
					100453		25.334							
					107087		64.335							
D3800-3-100 Hook And Loop Strip (1" Hard)			Manufactured	No			110	f	64.3350	8.333	9			DAS 26 9-89
(D3800-3-100-500) cut (2) at 50.00" as per dwg **per kit					<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
					ST063		64.335							
					106197		32.667							
					106317		31.668							
AN525-10R6 Screw			Purchased	No			110	Each	128.0000	4	4			DAS 26 9-89
					<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
					ST344		128							
					120910		2							
					122151		100							
					125445		26							

① B 108759

2x

9x

X B106317
X B106197

13-11-25

4x

DAS
6
9-89

DAS
27
9-89

2x50"

5.0 PARTS LIST

REFERENCE ONLY

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-11	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Item ID: D206-781-023

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector - Passenger Cabin

Start Date: 11/25/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/25/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-023
CHG 001

MC5 13-11-26

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

1A 13-11-25

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00